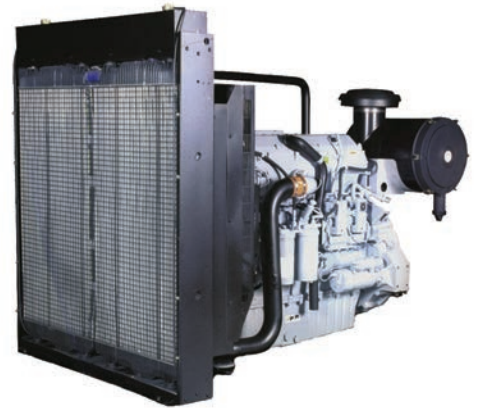


# 2800 Series 2806C-E18TAG1A Diesel Engine – Electropak

598 kWm at 1800 rpm

The Perkins 2800 Series is a family of well-proven 6 cylinder 16 and 18 litre inline diesel engines, designed to address today's uncompromising demands within the power generation industry with particular aim at the standby market sector. Developed from a proven heavy-duty industrial base, the engine offers superior performance and reliability.

The 2806C-E18TAG1A is a turbocharged and air-to-air chargecooled, 6 cylinder diesel engine of 18 litres capacity. Its premium features provide economic and durable operation, low gaseous emissions and advanced overall performance and reliability.



Specification		
Number of cylinders	6 vertical in-line	
Bore and stroke	145 x 183 mm	5.7 x 7.2 in
Displacement	18.1 litres	1104 in <sup>3</sup>
Aspiration	Turbocharged and air-to-air chargecooled	
Cycle	4 stroke	
Combustion system	Direct injection	
Compression ratio	14.5:1	
Rotation	Anti-clockwise, viewed on flywheel	
Total lubricating capacity	62 litres	16.4 US gal
Cooling system	Water-cooled	
Total coolant capacity	61 litres	16.1 US gal

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THE HEART OF EVERY GREAT MACHINE

# 2800 Series 2806C-E18TAG1A Diesel Engine – ElectropaK

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## Features and benefits

### Economic power

- Mechanically operated unit fuel injectors with electronic control combined with carefully matched turbocharging give excellent fuel atomisation and combustion with optimum economy
- Low emissions result from electronic control of fuel injected

### Reliable power

- Developed and tested using the latest engineering techniques and finite element analysis for high reliability, low oil usage and low wear rates
- High compression ratios also ensure clean rapid starting in all conditions
- Perkins global product support is designed to enhance the customer experience of owning a Perkins powered machine. We deliver this through the quality of our distribution network, extensive global coverage and a range of Perkins supported OEM partnership options. So whether you are an end-user or an equipment manufacturer our engine expertise is essential to your success

### Compact, clean and efficient power

- Exceptional power to weight ratio and compact size give optimum power density with easier installation and cost effective transportation
- Designed to provide excellent service access for ease of maintenance
- The availability of a low emissions specification allows minimum environmental impact through operation, and complies with all major emissions legislation. The standard specification model provides superior fuel consumption which maximises engine efficiency

### Product support

- Perkins actively pursues product support excellence by ensuring our distribution network invest in their territory – strengthening relationships and providing more value to you, our customer
- Through an experienced global network of distributors and dealers, fully trained engine experts deliver total service support around the clock, 365 days a year. They have a comprehensive suite of web based tools at their fingertips covering technical information, parts identification and ordering systems, all dedicated to maximising the productivity of your engine
- Throughout the entire life of a Perkins engine, we provide access to genuine OE specification parts and service. We give 100% reassurance that you receive the very best in terms of quality for lowest possible cost .. wherever your Perkins powered machine is operating in the world

*Certified against the requirements of EU2007 Stage II (EU97/68/EC Stage II) legislation for non-road mobile machinery, powered by constant speed engines and is capable of meeting 1/2 TA Luft (1986) emissions legislation.*

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## Technical information

### Air inlet

- Mounted air filter

### Fuel system

- Mechanically actuated electronically controlled unit fuel injectors with full authority electronic control
- Governing to ISO 8528-5 class G2 with isochronous capability
- Replaceable 'Ecoplus' fuel filter elements with primary filter/water separator
- Fuel cooler

### Lubrication system

- Wet sump with filler and dipstick
- Full-flow replaceable 'Ecoplus' filter
- Oil cooler integral with filter header

### Cooling system

- Gear-driven circulating pump
- Mounted belt-driven pusher fan
- Radiator incorporating air-to-air charge cooler, (supplied loose)
- System designed for ambients up to 50°C
- Low coolant level switch

### Electrical equipment

- 24 volt starter motor and 24 volt 70 amp alternator with DC output
- ECM mounted on engine with wiring looms and sensors
- 3 level engine protection system

### Flywheel and housing

- High inertia flywheel to SAE J620 size 18
- SAE 'O' flywheel housing

### Mountings

- Front engine mounting bracket

### Literature

- User's Handbook

### Optional equipment

- 110 volt/240 volt immersion heater
- Additional speed sensor
- Temperature and pressure sensors for gauges
- Electric hours counter
- Air filter rain hood
- Twin starters/facility for second starter
- Tool kit
- Parts manual/Workshop manual

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Engine package weights and dimensions

Length	2545 mm	100 in
Width	1536 mm	60.5 in
Height	1808 mm	71 in
Weight (dry)	2050 kg	4519 lb

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Speed rpm	Type of operation	Typical generator output (Net)		Engine power			
				Gross		Net	
		kVA	kWe	kWm	hp	kWm	hp
1800	Prime power	625	500	568	762	543	729
	Standby power	687	550	623	835	598	802

The above ratings represent the engine performance capabilities to conditions specified in ISO 8528/1, ISO 3046/1:1986, BS 5514. Derating may be required for conditions outside these; consult Perkins Engines Company Limited.

Generator powers are typical and are based on an average alternator efficiency and a power factor (cos.  $\theta$ ) of 0.8. Fuel specification: BS 2869: Part 2 1998 Class A2 or ASTM D975 D2. Lubricating oil: 15W40 to API CG4.

#### Rating definitions

**Prime power:** Power available at variable load with a load factor not exceeding 80% of the prime power rating. Overload of 10% is permitted for 1 hour in every 12 hours operation. **Standby power:** Power available in the event of a main power network failure up to a maximum of 500 hours per year of which up to 300 hours may be run continuously. Load factor may be up to 100% of standby power. No overload is permitted.

Percent of prime power	Fuel consumption at 1800 rpm g/kWh	Fuel consumption at 1800 rpm l/hr
Standby power	207	144
Prime power	206	130
Baseload power	-	-
75%	212	100
50%	226	71

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