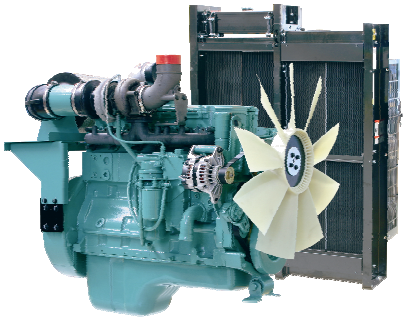
DESERT MACHINERY
آليات الصحراء

CUMMINS GENERATOR

284 KVA (227 KW)

(INDIA)

QSL9-G3



Emissions Compliance:
EU Stage IIIA at 50 Hz
EPA Tier 3 at 60 Hz

> Specification sheet

Our energy working for you.™

Description

Cummins QSL engines are built to deliver heavy-duty performance. Full-authority electronic engine controls combine with the high-pressure fuel system, 24-valve design and centred injectors for one of the highest power-to-weight ratios in its class. At the same time, the QSL delivers better fuel economy, has better cold starting capability and is up to 50% quieter in operation than its predecessors.

CE	This engine has been built to comply with CE certification.
ISO 9001	This engine has been designed in facilities certified to ISO9001 and manufactured in facilities certified to ISO9001 or ISO9002.

Features

Common Rail Fuel System and Controls - Bosch high pressure common rail (HPCR) - Optimize engine performance to provide seamless integration and advanced diagnostics and programming options.

Holset HX40 Turbocharging - Wastegated design optimizes transient response.

Integrated Block Design - Integrated fluid circuits replace hoses and eliminate potential leaks.

24-Valve Cylinder Head – Four valves per cylinder for increased power with faster response & fuel economy.

Coolpac Integrated Design - Products are supplied complete with cooling package and air cleaner kit for a complete power package. Each component has been specifically developed and rigorously tested for G-Drive products, ensuring high performance, durability and reliability.

Service and Support - G-Drive products are backed by an uncompromising level of technical support and after sales service, delivered through a world class service network.

1500 rpm (50 Hz Ratings)

Gross Engine Output			Net Engine Output			Typical Generator Set Output					
Standby	Prime	Base	Standby	Prime	Base	Standby (ESP)		Prime (PRP)		Base (COP)	
kWm/BHP			kWm/BHP			kWe	kVA	kWe	kVA	kWe	kVA
257/345	227/305	193/259	244/327	217/291	183/245	220	275	200	250	170	213

1800 rpm (60 Hz Ratings)

Gross Engine Output			Net Engine Output			Typical Generator Set Output					
Standby	Prime	Base	Standby	Prime	Base	Standby (ESP)		Prime (PRP)		Base (COP)	
kWm/BHP			kWm/BHP			kWe	kVA	kWe	kVA	kWe	kVA
297/399	262/352	178/238	280/375	248/332	164/219	250	313	227	284	152	190

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www.cumminsgdrive.com

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(01/09)

General Engine Data

Type	4 cycle, in-line, Turbo Charged, Air-cooled
Bore mm	114 mm (4.5in.)
Stroke mm	145 mm (5.7in.)
Displacement Litre	8.8 litre (543 $in.^3$)
Cylinder Block	Cast iron, 6 cylinder
Battery Charging Alternator	70 amps
Starting Voltage	24 volt, negative ground
Fuel System	Direct injection
Fuel Filter	Spin-on fuel filters with water separator
Lube Oil Filter Type(s)	Spin-on full flow filter
Lube Oil Capacity (l)	26.5
Flywheel Dimensions	SAE1

Coolpac Performance Data

Cooling System Design	Air-Air Charge Cooled
Coolant Ratio	50% ethylene glycol; 50% water
Coolant Capacity (l)	15.0
Limiting Ambient Temp.** (°C)	50 (50Hz); 55 (60Hz)
Fan Power (kWm)	10 (50Hz); 11 (60Hz)
Cooling System Air Flow (m^3/s)**	7.9 (50Hz); 8 (60Hz)
Air Cleaner Type	Light duty dry replaceable element with restriction indicator

** @ 13 mm H^20

Ratings Definitions

Emergency Standby Power (ESP):
Applicable for supplying power to varying electrical load for the duration of power interruption of a reliable utility source. Emergency Standby Power (ESP) is in accordance with ISO 8528. Fuel Stop power in accordance with ISO 3046, AS 2789, DIN 6271 and BS 5514.

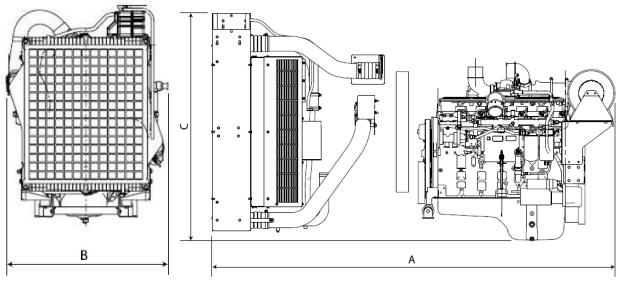
Limited-Time Running Power (LTP):
Applicable for supplying power to a constant electrical load for limited hours. Limited-Time Running Power (LTP) is in accordance with ISO 8528.

Prime Power (PRP):
Applicable for supplying power to varying electrical load for unlimited hours. Prime Power (PRP) is in accordance with ISO 8528. Ten percent overload capability is available in accordance with ISO 3046, AS 2789, DIN 6271 and BS 5514.

Base Load (Continuous) Power (COP):
Applicable for supplying power continuously to a constant electrical load for unlimited hours. Continuous Power (COP) in accordance with ISO 8528, ISO 3046, AS 2789, DIN6271 and BS 5514.

Weight & Dimensions

Length	Width	Height	Weight (dry)
mm	mm	mm	kg
1624	1064	1463	861



Fuel Consumption 1500 (50 Hz)

%	kWm	BHP	L/ph	US gal/ph
Standby Power				
100	257	345	66	17.3
Prime Power				
100	227	305	59	15.6
75	170	228	49	13.0
50	114	152	34	8.9
25	57	76	18	4.7
Continuous Power				
100	193	259	53	14.1

Fuel Consumption 1800 (60 Hz)

%	kWm	BHP	L/ph	US gal/ph
Standby Power				
100	297	399	77	20.4
Prime Power				
100	262	352	70	18.5
75	197	264	58	15.2
50	131	176	41	10.8
25	66	88	21	5.6
Continuous Power				
100	178	238	53	14.1

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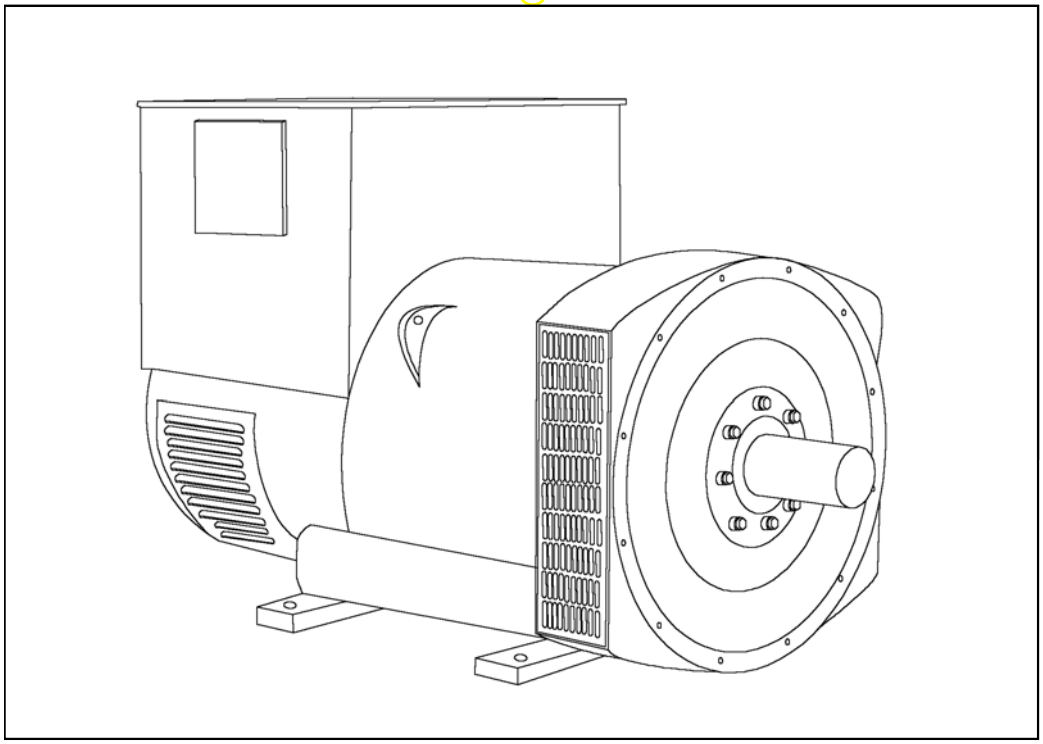
(01/08) (GDSS122)

STAMFORD®

HCI434C/444C - Winding 17

Technical Data Sheet



SPECIFICATIONS & OPTIONS

STANDARDS

Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359.
Other standards and certifications can be considered on request.

VOLTAGE REGULATORS

AS440 AVR - STANDARD

With this self-excited system the main stator provides power via the Automatic Voltage Regulator (AVR) to the exciter stator. The high efficiency semi-conductors of the AVR ensure positive build-up from initial low levels of residual voltage.
The exciter rotor output is fed to the main rotor through a three-phase full-wave bridge rectifier. The rectifier is protected by a surge suppressor against surges caused, for example, by short circuit or out-of-phase paralleling.
The AS440 will support a range of electronic accessories, including a 'droop' Current Transformer (CT) to permit parallel operation with other ac generators.

MX341 AVR

This sophisticated AVR is incorporated into the Stamford Permanent Magnet Generator (PMG) control system.
The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.
An engine relief load acceptance feature can enable full load to be applied to the generator in a single step.
If three-phase sensing is required with the PMG system the MX321 AVR must be used.
We recommend three-phase sensing for applications with greatly unbalanced or highly non-linear loads.

MX321 AVR

The most sophisticated of all our AVRs combines all the features of the MX341 with, additionally, three-phase rms sensing, for improved regulation and performance.
Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th …) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX

Standard generators are 3-phase reconnectable with 12 ends brought out to the terminals, which are mounted on a cover at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION

The insulation system is class 'H'.
All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

DE RATES

All values tabulated on page 6 are subject to the following reductions

5% when air inlet filters are fitted.
3% for every 500 metres by which the operating altitude exceeds 1000 metres above mean sea level.
3% for every 5 C by which the operational ambient temperature exceeds 40 C.
Note: Requirement for operating in an ambient exceeding 60 C must be referred to the factory.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.

APPROVED DOCUMENT

WINDING 17

CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G.		
A.V.R.	MX321	MX341	
VOLTAGE REGULATION	± 0.5 %	± 1.0 %	With 4% ENGINE GOVERNING
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 5)		

CONTROL SYSTEM	SELF EXCITED	
A.V.R.	AS440	
VOLTAGE REGULATION	± 1.0 %	With 4% ENGINE GOVERNING
SUSTAINED SHORT CIRCUIT	WILL NOT SUSTAIN A SHORT CIRCUIT	

INSULATION SYSTEM	CLASS H	
PROTECTION	IP23	
RATED POWER FACTOR	0.8	
STATOR WINDING	DOUBLE LAYER LAP	
WINDING PITCH	TWO THIRDS	
WINDING LEADS	12	
STATOR WDG. RESISTANCE	0.023 Ohms PER PHASE AT 22°C SERIES STAR CONNECTED	
ROTOR WDG. RESISTANCE	0.92 Ohms at 22°C	
EXCITER STATOR RESISTANCE	18 Ohms at 22°C	
EXCITER ROTOR RESISTANCE	0.068 Ohms PER PHASE AT 22°C	
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4,VDE 0875G, VDE 0875N. refer to factory for others	
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%	
MAXIMUM OVERSPEED	2250 Rev/Min	
BEARING DRIVE END	BALL. 6317 (ISO)	
BEARING NON-DRIVE END	BALL. 6314 (ISO)	
	1 BEARING	2 BEARING
WEIGHT COMP. GENERATOR	850 kg	885 kg
WEIGHT WOUND STATOR	370 kg	370 kg
WEIGHT WOUND ROTOR	324 kg	301 kg
WR² INERTIA	3.5531 kgm^2	3.3543 kgm^2
SHIPPING WEIGHTS in a crate	920 kg	945 kg
PACKING CRATE SIZE	155 x 87 x 107(cm)	155 x 87 x 107(cm)
TELEPHONE INTERFERENCE	THF<2%	TIF<50
COOLING AIR	0.99 m³/sec 2100 cfm	
VOLTAGE SERIES STAR	600V	
VOLTAGE PARALLEL STAR	300V	
VOLTAGE SERIES DELTA	346V	
kVA BASE RATING FOR REACTANCE VALUES	315	
Xd DIR. AXIS SYNCHRONOUS	2.85	
X'd DIR. AXIS TRANSIENT	0.18	
X"d DIR. AXIS SUBTRANSIENT	0.12	
Xq QUAD. AXIS REACTANCE	2.47	
X"q QUAD. AXIS SUBTRANSIENT	0.32	
X_L LEAKAGE REACTANCE	0.08	
X_2 NEGATIVE SEQUENCE	0.22	
X_0 ZERO SEQUENCE	0.07	
REACTANCES ARE SATURATED	VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED	
T'd TRANSIENT TIME CONST.	0.08s	
T"d SUB-TRANSTIME CONST.	0.019s	
T'do O.C. FIELD TIME CONST.	1.7s	
Ta ARMATURE TIME CONST.	0.018s	
SHORT CIRCUIT RATIO	1/Xd	

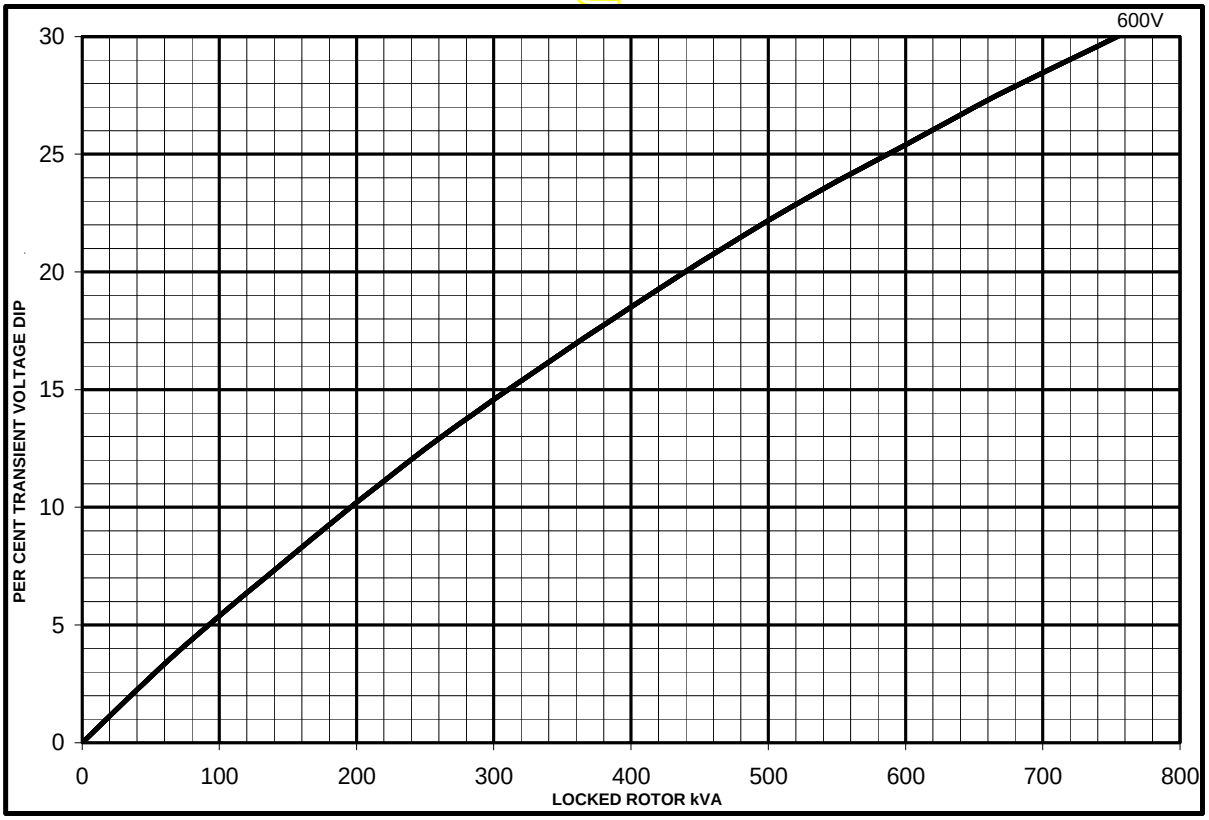
APPROVED DOCUMENT

Winding 17

SX

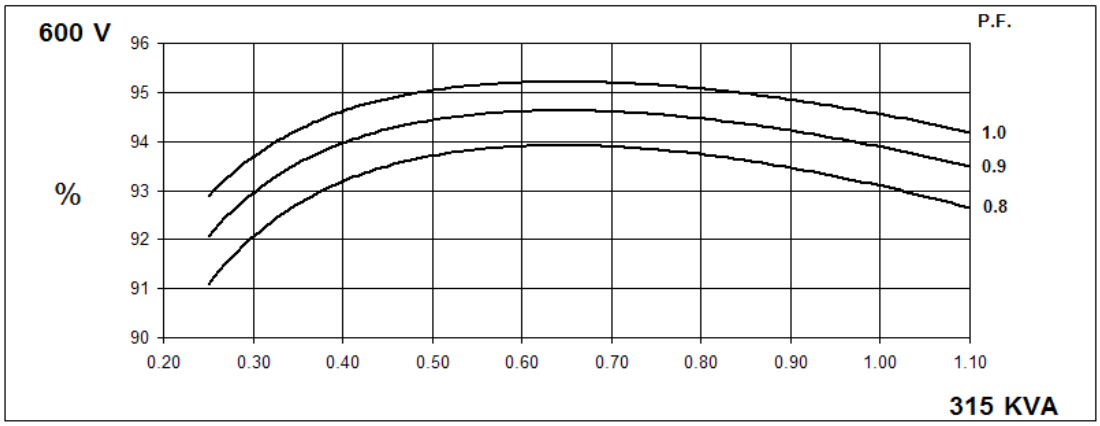
Locked Rotor Motor Starting Curves

MX

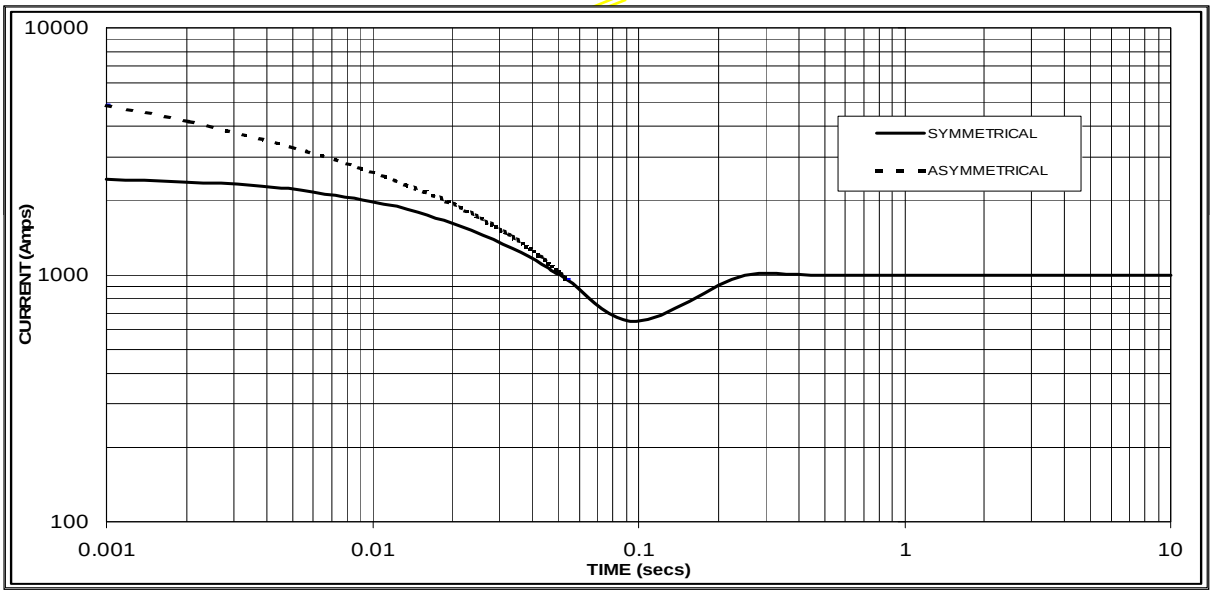


STAMFORD

THREE PHASE EFFICIENCY CURVES



Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed Based on star (wye) connection.



Sustained Short Circuit = 1000 Amps

Note
The following multiplication factor should be used to convert the values from curve for the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

HCI434C/444C

Winding 17 / 0.8 Power Factor

60Hz

RATINGS

Class - Temp Rise	Cont. F - 105/40°C	Cont. H - 125/40°C	Standby - 150/40°C	Standby - 163/27°C
Series Star (V)	600	600	600	600
Parallel Star (V)	300	300	300	300
Series Delta (V)	346	346	346	346
kVA	290	315	335	345
kW	232	252	268	276
Efficiency (%)	93.4	93.1	92.8	92.7
kW Input	248	271	289	298

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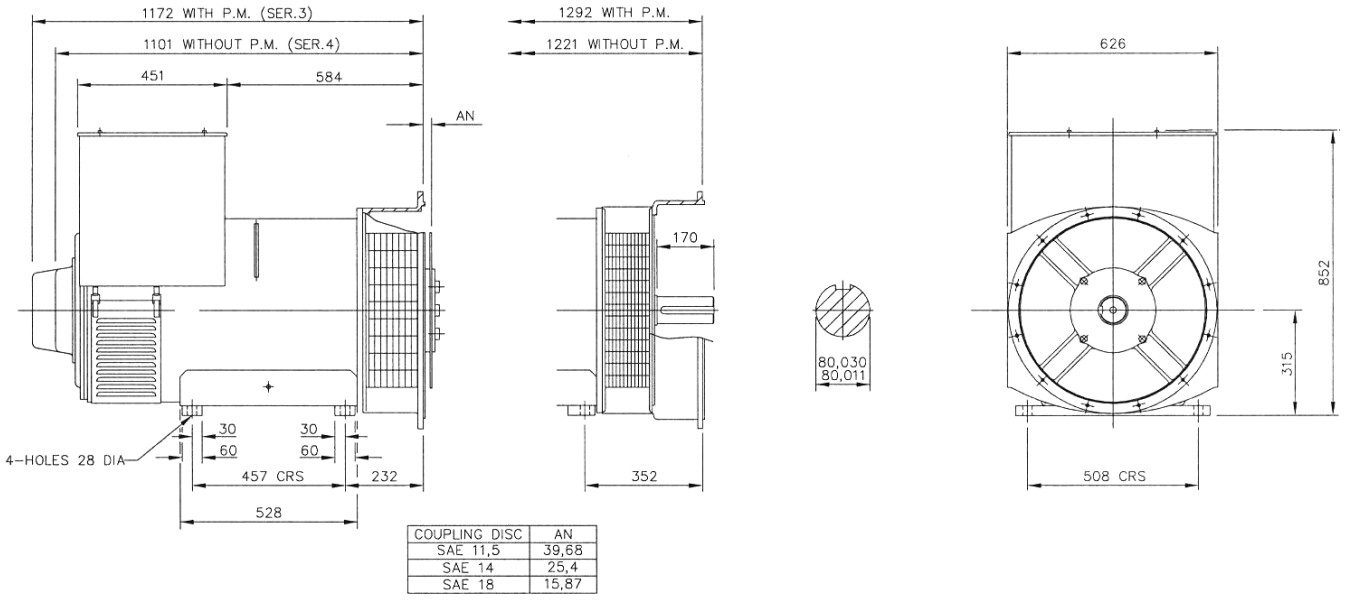
DIMENSIONS



COUPLING DISC	AN
SAE 11,5	39,68
SAE 14	25,4
SAE 18	15,87

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STAMFORD

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DSEGenset

DSE

DSE7310/20

AUTO START & AUTO MAINS FAILURE CONTROL MODULES

FEATURES

The DSE7310 is an Auto Start Control Module and the DSE7320 is an Auto Mains (Utility) Failure Control Module suitable for a wide variety of single, diesel or gas, gen-set applications.

Monitoring an extensive number of engine parameters, the modules will display warnings, shutdown and engine status information on the back-lit LCD screen, illuminated LEDs, remote PC and via SMS text alerts (with external modem).

The DSE7320 will also monitor the mains (utility) supply. The modules include USB, RS232 and RS485 ports as well as dedicated DSENet® terminals for system expansion.

Both modules are compatible with electronic (CAN) and non-electronic (magnetic pick-up/alternator sensing) engines and offer an extensive number of flexible inputs, outputs and extensive engine protections so the system can be easily adapted to meet the most demanding industry requirements.

The extensive list of features includes enhanced event and performance monitoring, remote communications, PLC functionality and dual mutual standby (DSE7310 only) to reduce engine wear.

The modules can be easily configured using the DSE Configuration Suite PC software. Selected front panel editing is also available.

ENVIRONMENTAL TESTING STANDARDS

ELECTRO-MAGNETIC COMPATIBILITY
BS EN 61000-6-2
EMC Generic Immunity Standard for the Industrial Environment
BS EN 61000-6-4
EMC Generic Emission Standard for the Industrial Environment

ELECTRICAL SAFETY
BS EN 60950
Safety of Information Technology Equipment, including Electrical Business Equipment

TEMPERATURE
BS EN 60068-2-1
Ab/Ae Cold Test -30 °C
BS EN 60068-2-2
Bb/Be Dry Heat +70 °C

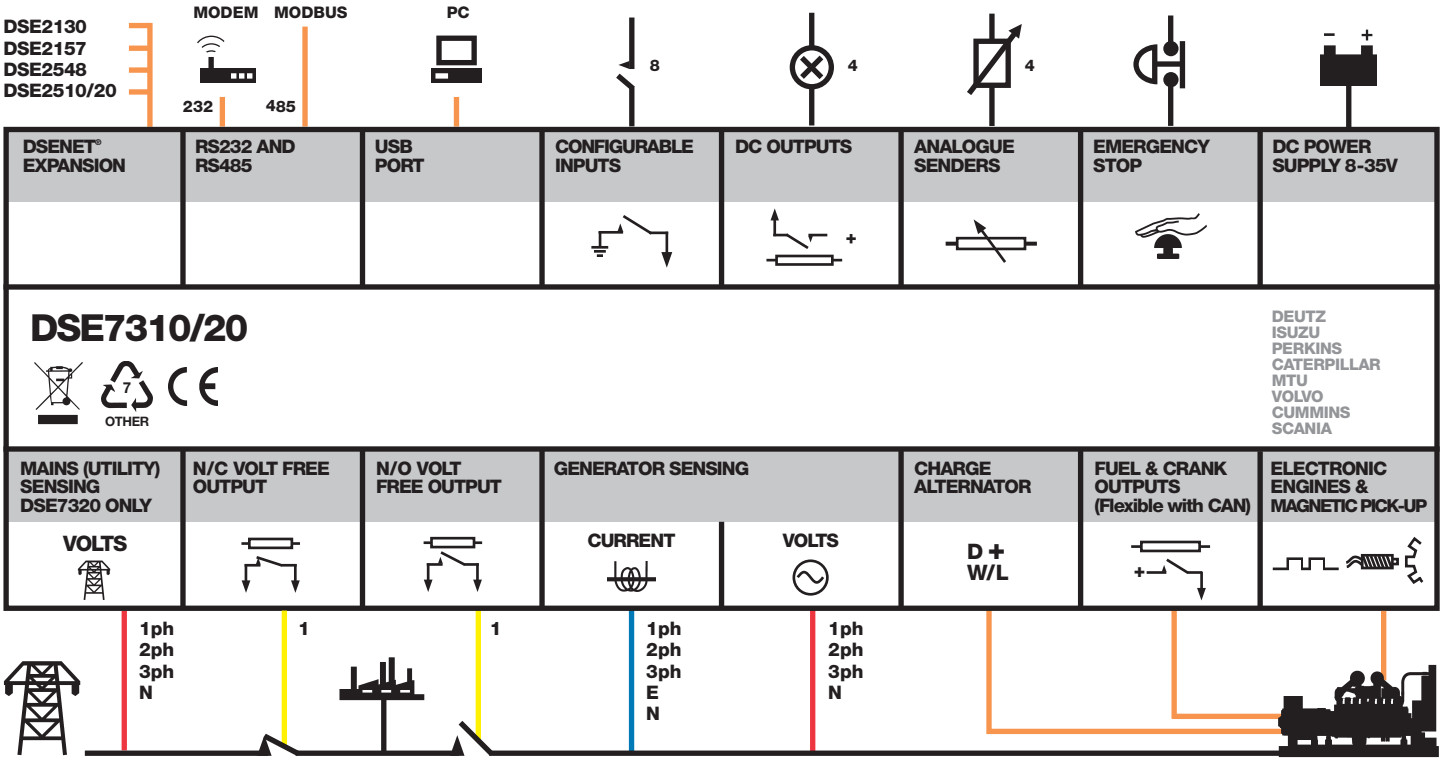
VIBRATION
BS EN 60068-2-6
Ten sweeps in each of three major axes
5 Hz to 8 Hz @ +/-7.5 mm,
8 Hz to 500 Hz @ 2 gn

HUMIDITY
BS EN 60068-2-30
Db Damp Heat Cyclic 20/55 °C @ 95% RH 48 Hours
BS EN 60068-2-78
Cab Damp Heat Static 40 °C @ 93% RH 48 Hours

SHOCK
BS EN 60068-2-27
Three shocks in each of three major axes
15 gn in 11 mS

DEGREES OF PROTECTION PROVIDED BY ENCLOSURES
BS EN 60529
IP65 - Front of module when installed into the control panel with the supplied sealing gasket.

COMPREHENSIVE FEATURE LIST TO SUIT A WIDE VARIETY OF GEN-SET APPLICATIONS



ISSUE 6

DSEGenset

DSE7310/20

AUTO START & AUTO MAINS FAILURE CONTROL MODULES

FEATURES

DSE7310

DSE7320

KEY FEATURES

- 4-Line back-lit LCD text display
- Five key menu navigation
- Front panel editing with PIN protection
- Customisable status screens
- Power save mode
- Support for up to three remote display units
- 9 configurable inputs
- 8 configurable outputs
- Flexible sender inputs
- Configurable timers and alarms
- 3 configurable maintenance alarms
- Multiple date and time scheduler
- Configurable event log (250)
- Tier 4 CAN engine support
- Integral PLC editor
- Easy access diagnostic page
- CAN and Magnetic Pick-up/Alt. sensing
- Fuel usage monitor and low fuel alarms
- Charge alternator failure alarm
- Manual speed control (on compatible CAN engines)
- Manual fuel pump control
- Engine exerciser
- “Protections disabled” feature
- kW & kV Ar protection
- Reverse power (kW & kV Ar) protection
- LED and LCD alarm indication
- Power monitoring (kW h, kV Ar, kV A h, kV Ar h)
- Load switching (load shedding and dummy load outputs)
- Automatic load transfer (DSE7320)
- Unbalanced load protection
- Independent Earth Fault trip
- True dual mutual standby with load balancing timer (DSE7310 only)
- USB connectivity
- Backed up real time clock
- Fully configurable via DSE Configuration Suite PC software
- Configurable display languages
- Remote SCADA monitoring via DSE Configuration Suite PC software
- User selectable RS232 and RS485 communications
- Configurable Gencomm pages
- Advanced SMS messaging (additional external modem required)
- Start & stop capability via SMS messaging
- Additional display screens to help with modem diagnostics
- Idle control for starting & stopping.
- DSENet® expansion compatible

KEY BENEFITS

- 132 x 64 pixel ratio display for clarity
- Real-time clock provides accurate event logging
- Multiple date and time scheduler
- Set maintenance periods can be configured to maintain optimum engine performance
- Ethernet communications (via DSE860/865 modules), provides advanced remote monitoring at low cost
- Modules can be integrated into building management systems (BMS)
- Increased input and output expansion capability via DSENet®
- Licence-free PC software
- IP65 rating (with supplied gasket) offers increased resistance to water ingress
- PLC editor allows user configurable functions to meet specific application requirements

SPECIFICATION

DC SUPPLY

CONTINUOUS VOLTAGE RATING
8 V to 35 V Continuous

CRANKING DROPOUTS
Able to survive 0 V for 50 mS, providing supply was at least 10 V before dropout and supply recovers to 5 V. This is achieved without the need for internal batteries. LEDs and backlight will not be maintained during cranking.

MAXIMUM OPERATING CURRENT
340 mA at 12 V, 160 mA at 24 V

MAXIMUM STANDBY CURRENT
160 mA at 12 V, 80 mA at 24 V

CHARGE FAIL/EXCITATION RANGE
0 V to 35 V

MAINS (UTILITY) DSE7320 ONLY

VOLTAGE RANGE
15 V - 333 V AC (L-N)

FREQUENCY RANGE
3.5 Hz to 75 Hz

OUTPUTS

OUTPUT A (FUEL)
15 A DC at supply voltage

OUTPUT B (START)
15 A DC at supply voltage

OUTPUTS C & D
8 A 250 V (Volt free)

AUXILIARY OUTPUTS E,F,G,H
2 A DC at supply voltage

GENERATOR

VOLTAGE RANGE
15 V - 333 V AC (L-N)

FREQUENCY RANGE
3.5 Hz to 75 Hz

MAGNETIC PICK UP

VOLTAGE RANGE
+/- 0.5 V to 70 V

FREQUENCY RANGE
10,000 Hz (max)

DIMENSIONS

OVERALL
240 mm x 181 mm x 42 mm
9.4” x 7.1” x 1.6”

PANEL CUT-OUT
220 mm x 160 mm
8.7” x 6.3”

MAXIMUM PANEL THICKNESS
8 mm
0.3”

RELATED MATERIALS

TITLE	PART NO’S
DSE7310 Installation Instructions	053-028
DSE7320 Installation Instructions	053-029
DSE7200/7300 Quick Start Guide	057-101
DSE7200/7300 Operator Manual	057-074
DSE7200/7300 Configuration Suite PC Manual	057-077

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055-051/10/11 (11) US